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INSTRUCTION MANUAL





- Please review this manual. It should be read carefully before the icemaker is installed and operated. Only qualified service technicians should install, service and maintain the icemaker. This manual should be made available to the technician prior to installation, maintenance or service.
- Keep this manual with the icemaker for later reference.

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I. Specifications

1. Nameplate Rating

[a] F-500BAF, F-500BAF-C (Air-cooled)

MODEL NUMBER	F-500BAF		
SERIAL NUMBER			
AC SUPPLY VOLTAGE	115-120/60/1 (3 WIRE WITH NEUTRAL FOR 115V)		
COMPRESSOR	120V	7.9RLA	51LRA
GEAR MOTOR	120V	1.8FLA	80W
FAN MOTOR	120V	0.81FLA	30W
OTHER	120V	0.08A	
MAXIMUM FUSE USE	20 AMPS		
MAX. HACR BREAKER (USA ONLY)	20 AMPS		
MAX. CIRC. BREAKER (CANADA ONLY)	20 AMPS		
MINIMUM CIRCUIT AMPACITY	20 AMPS		
DESIGN PRESSURE	HI-460PSI	LO-290PSI	
REFRIGERANT 404A			1 lb.
MOTOR-COMPRESSOR THERMALLY PROTECTED			
NOT INTENDED FOR OUTDOOR USE			



See the nameplate for electrical and refrigeration specifications. This nameplate is located on the upper right hand side of the rear panel.

We reserve the right to make changes in specifications and design without prior notice.

NOTE: Only the “MODEL NUMBER” is replaced for F-500BAF-C.

2. Dimensions/Connections

F-500BAF, F-500BAF-C

Unit = inches [mm.]

II. Installation and Operating Instructions

1. Checks Before Installation

WARNING

Remove shipping carton, tape(s) and packing. If packing material is left in the icemaker, it will not work properly.

IMPORTANT

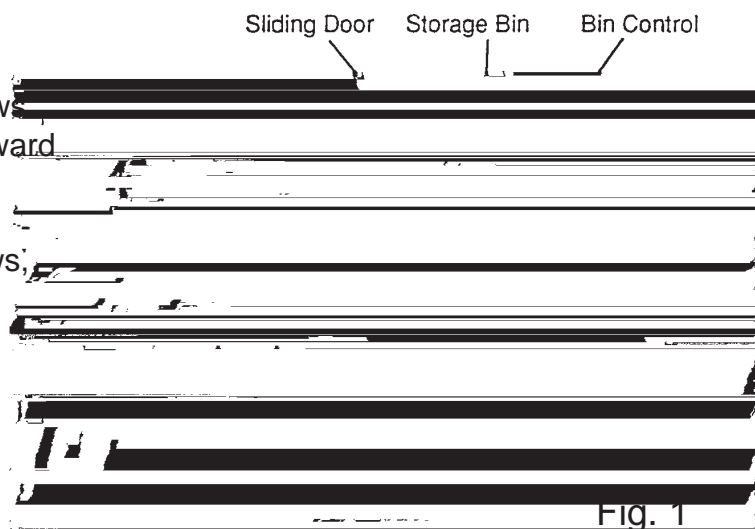
Ensure all components, fasteners and thumbscrews are securely in place.

- 1) Remove the front panel to prevent damage when installing the icemaker. See Fig. 1.
- 2) Remove the package containing the accessories from inside the icemaker.
- 3) Remove the protective plastic film from the panels. If the icemaker is exposed to the sun or to heat, remove the film after the icemaker cools.
- 4) Check that the refrigerant lines do not rub or touch lines or other surfaces, and that the fan blade turns freely.
- 5) Check that the compressor is snug on all mounting pads.
- 6) See the nameplate on the rear panel, and check that your voltage supplied corresponds with the voltage specified on the nameplate.

2. How to Remove Panels

- See Fig. 1

- a) Front Panel Remove the screws
(left) Lift up and pull toward
you.
- b) Top Panel Remove the screws,
then lift off.



3. Location

WARNING

This icemaker is not intended for outdoor use. Normal operating ambient temperature should be within +45°F to +100°F; Normal operating water temperature should be within +45°F to +90°F. Operation of the icemaker, for extended periods, outside of these normal temperature ranges may affect production capacity.

For best operating results:

- Icemaker should not be located next to ovens, grills or other high heat producing equipment.
- Location should provide a firm and level foundation for the equipment.
- Allow 6" clearance at rear and sides for proper air circulation and ease of maintenance and /or service should they be required. Allow 24" clearance at top to allow for removal of the auger.

4. Setup

5. Electrical Connection

WARNING

1. Electrical connection must be made in accordance with the instructions on a "WARNING" tag provided with the pig tail leads in the junction box.
2. This icemaker requires a ground that meets the national and local electrical code requirements. To prevent possible electrical shock to individuals or extensive damage to the equipment, install a proper ground wire to the icemaker.

- The white lead must be connected to the neutral conductor of the power source. Miswiring results in severe damage to the icemaker. See Fig. 2.
- This icemaker must have a separate power supply or receptacle of proper capacity. See the nameplate.
- The opening for the power supply connection is 7/8" DIA to fit a 1/2" trade size conduit.
- Usually an electrical permit and services of a licensed electrician are required.



Fig. 2

6. Water Supply and Drain Connections

See Fig. 3

- External filters, strainers or softeners may be required depending on the water quality.
- Water supply inlet is 1/2" female pipe thread (FPT).
- A water supply line shut-off valve and drain valve should be installed. A minimum of 3/8" OD copper tubing is recommended for the water supply lines.
- Water supply pressure should be a minimum of 10 PSIG and a maximum of 113 PSIG. If

7. Final Check List

- 1) Is the icemaker level?
- 2) Is the icemaker in a site where the ambient temperature is within +45°F to +100°F and the water temperature within +45°F to +90°F all year around?
- 3) Is there at least 6" clearance at rear and sides and 24" at top for maintenance or service?
- 4) Have all shipping carton, tape(s) and packing been removed from the icemaker?
- 5) Are all components, fasteners and thumbscrews securely in place?
- 6) Have all electrical and piping connections been made?
- 7) Has the power supply voltage been checked or tested against the nameplate rating and the correct voltage selected? And has a proper ground been installed in the icemaker?
- 8) Are the water supply line shut-off valve and drain valve installed? Has the water supply pressure been checked to ensure a minimum of 10 PSIG and a maximum of 113 PSIG?

Note: The icemaker may stop running when the water supply is OFF, or if the pressure is below 10 PSIG. When the proper water pressure is reached, the icemaker automatically starts running again.
- 9) Have the compressor hold-down bolts and refrigerant lines been checked against vibration and possible failure?
- 10) Has the bin control switch been checked for correct operation? Move the actuator located on the inside of the bin top panel. The compressor should stop within 90 seconds, and the gear motor within 150 seconds.
- 11) Has the end user been given the instruction manual, and instructed on how to operate the icemaker and the importance of the recommended periodic maintenance?
- 12) Has the end user been given the name and telephone number of an authorized service agent?
- 13) Has the warranty tag been filled out and forwarded to the factory for warranty registration?
- 14) Have the safety switch brackets moved out of location during shipping? Check on top of the spout and connecting the evaporator to the bin wall.

15) Has the safety switch been checked for correct operation? Activate the safety switch on top of the spout. The ice machine should shut down immediately. Turn the ice machine off, then back on, to reset.

8. Startup

WARNING

1. All parts are factory-adjusted. Improper adjustments may result in failure.
2. If the unit is turned off, wait for at least 3 minutes before restarting the icemaker to prevent damage to the compressor.

- 1) Clean the storage bin. (See “III. 2. Maintenance.”)
- 2) Open the water supply line shut-off valve.
- 3) Remove the front panel.
- 4) Move the flush switch on the control box to the “ICE” position.
- 5) Turn on the power switch on the control box.
- 6) Replace the front panel in its correct position.
- 7) Turn on the power supply.

9. Preparing the Icemaker for Long Storage
- See Fig. 4

8) Remove the thumbscrews attaching spout (A) to the evaporator assembly and lift off spout (A) and spout packing (A).

9) Pour the cleaning solution over the extruding head until the evaporator assembly and the reservoir are filled and the solution starts to overflow into the drain pan.

Note: If there is excess scale on the extruding head, fill the evaporator assembly and reservoir as described above, then use a clamp on the reservoir hose between the

[d] Sanitizing Procedure - Initial

- 1) Close the water supply line shut-off valve.
- 2) In the storage bin, remove the thumbscrews attaching spout (B), then remove spout (B) and spout packing (B).
- 3) Remove the thumbscrews attaching spout (A) to the evaporator assembly and lift off spout (A) and spout packing (A), and the cylinder packing.
- 4) Pour the sanitizing solution over the extruding head until the evaporator assembly and the reservoir are filled and the solution starts to overflow into the drain pan.
- 5) Remove the thumbscrews attaching the bin control assembly to the inside of the bin top panel.
- 6) Remove the snap pin, shaft and actuator.
- 7) Remove the sliding door.
- 8) Soak the removed parts in .25 gallons (1 l) of sanitizing solution for 10 minutes then wipe them down.
- 9) Rinse the parts thoroughly.

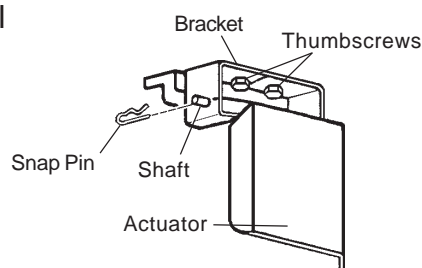


Fig. 6

IMPORTANT
If the solution is left on these parts, they will rust.

- 10) Replace all parts in their correct positions.
- 11) Move the flush switch to the "ICE" position, then turn on the power supply. Replace the top panel and the front panel in their correct positions. Make ice using the solution until the icemaker stops making ice.

[e] Sanitizing Procedure - Final

- 1) Remove the front panel and the top panel, then turn off the power supply.
- 2) Move the flush switch to the "FLUSH" position.
- 3) Turn on the power supply and drain out all water from the water line.
- 4) Turn off the power supply.
Note: This unit is designed to start operating when the reservoir is filled with water.
- 5) In the storage bin, remove the thumbscrews attaching spout (B), then remove spout (B) and spout packing (B).

- 6) Remove the thumbscrews attaching spout (A) to the evaporator assembly and lift off spout (A) and spout packing (A).
- 7) Pour the sanitizing solution over the extruding head until the evaporator assembly and the reservoir are filled and the solution starts to overflow into the drain pan.
- 8) Using the thumbscrews, replace spouts (A) and (B) and spout packings (A) and (B) in their correct positions.
- 9) Allow the icemaker to sit for about 10 minutes before operation.
- 10) Move the flush switch to the "ICE" position, then turn on the power supply. Replace the top panel and the front panel in their correct positions. Make ice using the solution until the icemaker stops making ice.
- 11) Remove the front panel.
- 12) Move the flush switch to the "FLUSH" position to drain the remainder of the solution.
- 13) After the solution is drained, move the flush switch to the "ICE" position.
- 14) Replace the front panel in its correct position.
- 15) Open the water supply line shut-off valve and supply water to the reservoir.
- 16) When the gear motor starts, remove the front panel and turn off the power supply.
- 17) Drain out all water from the water line. See 2) and 3).
- 18) Move the flush switch to the "ICE" position and run the icemaker.
- 19) Turn off the power supply after 30 minutes.
- 20) Pour warm water into the storage bin to melt all ice, then clean the bin liner with the solution.
- 21) Flush out any solution from the storage bin.
- 22) Turn on the power supply and start the automatic icemaking process.

IMPORTANT

1. After cleaning, do not use ice made from the sanitizing solution. Be careful not to leave any solution in the storage bin.
2. Follow carefully any instructions provided with the bottles of cleaning or sanitizing solution.
3. Never run the icemaker when the reservoir is empty.

2. Maintenance

IMPORTANT

1. This icemaker must be maintained individually, referring to the instruction manual and labels provided with the icemaker.
2. To have the optimum performance of this icemaker, the following consumable parts need periodic inspection, maintenance and replacement:

Extruding Head
Housing
Gear Motor
Auger
Mechanical Seal

These parts should be inspected at least once a year or every 10,000 hours of operation. Their service life, however, depends on water quality and environment. More frequent inspection and maintenance are recommended.

Consult with your local distributor about inspection and maintenance service. To obtain the name and phone number of your local distributor, call Hoshizaki Care at 1-800-233-1940 in the USA.

1) Stainless Steel Exterior

To prevent corrosion, wipe the exterior occasionally with a clean and soft cloth. Use a damp cloth containing a neutral cleaner to wipe off oil or dirt build up.

2) Storage Bin and Scoop

- Wash your hands before removing ice. Use the plastic scoop provided (accessory).
- The storage bin is for ice use only. Do not store anything else in the bin.
- Keep the scoop clean. Clean using a neutral cleaner and rinse thoroughly.
- Clean the bin liner using a neutral cleaner. Rinse thoroughly after cleaning.

3) Air Filter

A plastic mesh air filter removes dirt or dust from the air, and keeps the condenser from getting clogged. As the filter gets clogged, the icemaker's performance will be reduced. Check the filter at least twice a month. When clogged, use warm water and a neutral cleaner to wash the filter.

4) Condenser

HOSHIZAKI